

Safety Data Sheetaccording to Regulation (EC) No 1907/2006 - COMMISSION
REGULATION (EU) 2020/878**KEM EP, Comp. A**

Revision date: 01.10.2025

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

KEM EP, Comp. A

UFI: FVUV-POJ7-400E-JJM5

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**Adhesive mortar for fastening elements A-component (resin)
For professional users only**Uses advised against**

no restriction

1.3. Details of the supplier of the safety data sheet

Company name: FRIULSIDER S.p.A.
Street: Via Trieste 1
Place: I-33048 San Giovanni al Natisone, Udine
Telephone: +(39) 0432 747911
Internet: www.friulsider.com
Responsible Department: environmental@friulsider.com; info@friulsider.com

1.4. Emergency telephone number: Company +39 0432 747911 Monday-Friday 8:30 am - 5:30 pm

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**Skin Irrit. 2; H315
Eye Irrit. 2; H319
Skin Sens. 1; H317
Repr. 1B; H360F
Aquatic Chronic 2; H411

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Hazard components for labelling**bis-[4-(2,3-epoxipropoxy)phenyl] propane;
1,6-Hexanediol diglycidyl ether**Signal word:** Danger**Pictograms:****Hazard statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H360F	May damage fertility.
H411	Toxic to aquatic life with long lasting effects.

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Precautionary statements

P261	Avoid breathing Vapour.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing and eye protection/face protection.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.

Special labelling of certain mixtures

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

CAS No. 1675-54-3: inconclusive outcome (ECHA's endocrine disruptor (ED) assessment list)

People who are allergic to epoxide should avoid the use of the product.
Use only outdoors or in a well-ventilated area.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.

Restricted to professional users.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
1675-54-3	bis-[4-(2,3-epoxypropoxy)phenyl] propane			30 - < 60 %
	216-823-5	603-073-00-2	01-2119456619-26	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411			
933999-84-9	1,6-Hexanediol diglycidyl ether			10 - < 15 %
	618-939-5		01-2119463471-41	
	Repr. 1B, Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, H360F H315 H319 H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1675-54-3	216-823-5	bis-[4-(2,3-epoxypropoxy)phenyl] propane	30 - < 60 %
	dermal: LD50 = 23000 mg/kg; oral: LD50 = 15000 mg/kg Skin Irrit. 2; H315: >= 5 - 100 Eye Irrit. 2; H319: >= 5 - 100		
933999-84-9	618-939-5	1,6-Hexanediol diglycidyl ether	10 - < 15 %
	dermal: LD50 = >4900 mg/kg; oral: LD50 = 8500 mg/kg		

SECTION 4: First aid measures

4.1. Description of first aid measures

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General information

First aider: Pay attention to self-protection! Take off immediately all contaminated clothing and wash it before reuse. Get medical advice/attention if you feel unwell.

After inhalation

Provide fresh air. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. Medical treatment necessary.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Do NOT induce vomiting. Rinse mouth thoroughly with water. Medical treatment necessary.

4.2. Most important symptoms and effects, both acute and delayed

- Causes skin irritation.
- May cause an allergic skin reaction.
- Causes serious eye irritation.
- May damage fertility.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

- Foam
- Extinguishing powder
- Water spray jet
- Carbon dioxide (CO₂)

Unsuitable extinguishing media

- Full water jet

5.2. Special hazards arising from the substance or mixture

- Pyrolysis products, toxic
- Carbon monoxide

5.3. Advice for firefighters

- In case of fire and/or explosion do not breathe fumes.
- Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Use personal protective equipment as required. Avoid contact with skin, eyes and clothes. Provide adequate ventilation.

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter into surface water or drains.

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6.3. Methods and material for containment and cleaning up

For cleaning up

Collect spillage. Take up mechanically, placing in appropriate containers for disposal. Suitable material for taking up: Sand

Treat the recovered material as prescribed in the section on waste disposal.

Retain contaminated washing water and dispose it.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Use only outdoors or in a well-ventilated area.

Wear personal protection equipment (refer to section 8).

Avoid contact with skin, eyes and clothes.

When using do not eat, drink or smoke.

Advice on general occupational hygiene

Take off contaminated clothing and wash it before reuse. Draw up and observe skin protection programme. Wash hands thoroughly after handling. When using do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed.

Store in a place accessible by authorized persons only.

Keep only in the original container in a cool, well-ventilated place.

Hints on joint storage

Do not store together with: Oxidising agent, strong

Do not use for products which come into contact with the food stuffs.

Further information on storage conditions

storage temperature: 5 - 35°C

7.3. Specific end use(s)

Adhesive mortar for fastening elements A-component (resin)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
1675-54-3	2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane			
Worker , acute		dermal	systemic	8.3 mg/kg bw/day
Worker , acute		inhalation	systemic	12.3 mg/m ³
933999-84-9	1,6-Hexanediol diglycidyl ether			
Worker DNEL,		dermal		1.7 mg/kg bw/day
Worker DNEL,		inhalation		2.9 mg/m ³

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PNEC values

CAS No	Substance	Value
933999-84-9	1,6-Hexanediol diglycidyl ether	
Freshwater		0,0115 mg/l
Marine water		0,00115 mg/l
Freshwater sediment		0,283 mg/kg
Marine sediment		0,283 mg/kg

Additional advice on limit values

To date, no national critical limit values exist.

This mixture contains quartz (inorganic filler) which is firmly bound in the pasty component, and thus not freely available during use, so that a risk of dust inhalation is excluded. Exposure limit values for respirable dusts are not relevant for this product.

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation. If local exhaust ventilation is not possible or not sufficient, the entire working area must be ventilated by technical means.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye protection/face protection. Wear safety glasses.

Hand protection

Recommended material: NBR (Nitrile rubber)

Breakthrough time: > 480 min

Thickness of the glove material: 0,7 mm

DIN-/EN-Norms EN 374

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Respiratory protection with combination filter A1P2 (organic gases/vapors and particles)

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	solid (pasty)	
Colour:	light beige	
Odour:	characteristic	
Odour threshold:	No data available	
Melting point/freezing point:		No data available

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Boiling point or initial boiling point and boiling range:	No data available
Flammability:	Non-flammable.
Lower explosion limits:	not applicable
Upper explosion limits:	not applicable
Flash point:	not applicable
Auto-ignition temperature:	not applicable
Decomposition temperature:	No data available
pH-Value:	The study does not need to be conducted because the substance is known to be insoluble in water.
Viscosity / kinematic:	not applicable
Water solubility:	The study does not need to be conducted because the substance is known to be insoluble in water.
Solubility in other solvents	
No data available	
Partition coefficient n-octanol/water:	not applicable
Vapour pressure:	No data available
Density (at 20 °C):	1,45 g/cm ³
Relative vapour density:	not applicable
Particle characteristics:	No data available

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

The product is not: Explosive.

Self-ignition temperature

Solid:

not applicable

Oxidizing properties

Not oxidising.

Other safety characteristics

Evaporation rate:

No data available

Solid content:

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Violent reaction with: Oxidising agent, strong

10.4. Conditions to avoid

Heat. Keep cool. Protect from sunlight.

10.5. Incompatible materials

Keep away from: Oxidizing agent

10.6. Hazardous decomposition products

No known hazardous decomposition products.

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SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
1675-54-3	2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane				
	oral	LD50 mg/kg	15000	Rat	
	dermal	LD50 mg/kg	23000	Rabbit	
933999-84-9	1,6-Hexanediol diglycidyl ether				
	oral	LD50 mg/kg	8500	Rat	
	dermal	LD50 mg/kg	>4900	Rabbit	

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane; 1,6-Hexanediol diglycidyl ether)

Contains epoxy constituents. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

May damage fertility. (1,6-Hexanediol diglycidyl ether)

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity:

1,6-Hexanediol diglycidyl ether

NOAEL F0, F1= 55 mg/kg

Species: rat, male

Exposure route: oral

Method: OECD 443

NOAEL F0, F1= 300 mg/kg

Species: rat, female

Exposure route: oral

Method: OECD 443

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

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Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

CAS No. 1675-54-3: inconclusive outcome (ECHA's endocrine disruptor (ED) assessment list)

SECTION 12: Ecological information

12.1. Toxicity

Toxic to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
1675-54-3	2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane					
	Acute fish toxicity	LC50	2 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)	
	Acute algae toxicity	ErC50	11 mg/l	72 h		
	Acute crustacea toxicity	EC50	1.8 mg/l	48 h	Daphnia magna (Big water flea)	
933999-84-9	1,6-Hexanediol diglycidyl ether					
	Acute fish toxicity	LC50	30 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)	
	Acute crustacea toxicity	EC50	47 mg/l	48 h	Daphnia magna (Big water flea)	

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
933999-84-9	1,6-Hexanediol diglycidyl ether			
	OECD 301D	47 %	28	

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
933999-84-9	1,6-Hexanediol diglycidyl ether	0,822

BCF

CAS No	Chemical name	BCF	Species	Source
933999-84-9	1,6-Hexanediol diglycidyl ether	3,57		

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The product has not been tested.

12.6. Endocrine disrupting properties

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This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Dispose of waste according to applicable legislation. Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

SECTION 14: Transport information**Land transport (ADR/RID)****14.1. UN number or ID number:**

UN 3077

14.2. UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)

14.3. Transport hazard class(es):

9

14.4. Packing group:

III

Hazard label:

9



Classification code:

M7

Special Provisions:

274 335 375 601

Limited quantity:

5 kg

Excepted quantity:

E1

Transport category:

3

Hazard No:

90

Tunnel restriction code:

-

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Other applicable information (land transport)

No dangerous goods in packaging until 5 kg according special instruction 375 ADR/RID

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 3077
14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
14.3. Transport hazard class(es): 9
14.4. Packing group: III
Hazard label: 9



Classification code: M7
Special Provisions: 274 335 375 601
Limited quantity: 5 kg
Excepted quantity: E1

Other applicable information (inland waterways transport)

No dangerous goods in packaging until 5 kg according special instruction 375 ADN

Marine transport (IMDG)

14.1. UN number or ID number: UN 3077
14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
14.3. Transport hazard class(es): 9
14.4. Packing group: III
Hazard label: 9



Special Provisions: 274, 335, 966, 967, 969
Limited quantity: 5 kg
Excepted quantity: E1
EmS: F-A, S-F

Other applicable information (marine transport)

No dangerous goods in packaging until 5kg according 2.10.2.7 IMDG Code

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 3077
14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
14.3. Transport hazard class(es): 9
14.4. Packing group: III
Hazard label: 9



Special Provisions: A97 A158 A179 A197 A215
Limited quantity Passenger: 30 kg G
Passenger LQ: Y956
Excepted quantity: E1
IATA-packing instructions - Passenger: 956
IATA-max. quantity - Passenger: 400 kg

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IATA-packing instructions - Cargo: 956
IATA-max. quantity - Cargo: 400 kg**Other applicable information (air transport)**

No dangerous goods in packaging until 5 kg according A197 IATA-DGA

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes

**14.6. Special precautions for user**

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 75

Information according to Directive 2012/18/EU (SEVESO III): E2 Hazardous to the Aquatic Environment

Additional information

VOC content: < 0,1 % (DIN EN ISO 11890-2)

To follow: 850/2004/EC , 79/117/EEC , 689/2008/EC

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

Skin resorption/Sensitization: Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Abbreviations and acronyms**

ADN: Accord européen relatif au transport international des marchandises Dangereuses par voie de Navigation (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways)

ADR: Accord européen sur le transport des marchandises dangereuses par route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

BCF: Bioconcentration factor

CAS: Chemical Abstracts Service

CLP: Classification, Labeling and Packaging

DMEL: Derived Minimal Effect level

DNEL: Derived No Effect Level

EC50: Effective concentration, 50%

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IATA: International Air Transport Association
 IATA-DGR: Dangerous Goods Regulations (DRG) for the air transport (IATA)
 ICAO: International Civil Aviation Organization
 IC50: Inhibitory concentration, 50%
 IMDG: International Maritime Code for Dangerous Goods
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 NOEC: No Observed Effect Concentration
 OECD: Organisation for Economic Co-operation and Development
 PBT: persistent, bioaccumulative and toxic
 vPvB: very persistent and very bioaccumulative
 PNEC: Predicted No Effect Concentration
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
 RID: Règlement concernant le transport international ferroviaire de marchandises dangereuses (Regulations Concerning the International Carriage of Dangerous Goods by Rail)
 VOC: Volatile organic compound
 Aquatic Chronic 2: Long-term aquatic hazard, Category 2
 Aquatic Chronic 3: Long-term aquatic hazard, Category 3

Key literature references and sources for data

Website European Chemicals Agency: <https://echa.europa.eu>
 Data sources: Supplier

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
Repr. 1B; H360F	Calculation method
Aquatic Chronic 2; H411	Calculation method

Relevant H and EUH statements (number and full text)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H360F	May damage fertility.
H411	Toxic to aquatic life with long lasting effects.
EUH205	Contains epoxy constituents. May produce an allergic reaction.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

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UFI: QPTV-K0VN-U00G-9SF8

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**Compound mortar B-component (hardener)
For professional users only**Uses advised against**

no restriction

1.3. Details of the supplier of the safety data sheet

Company name:	FRIULSIDER S.p.A.
Street:	Via Trieste 1
Place:	I-33048 San Giovanni al Natisone, Udine
Telephone:	+(39) 0432 747911
Internet:	www.friulsider.com
Responsible Department:	environmental@friulsider.com; info@friulsider.com

1.4. Emergency telephone number:

Company +39 0432 747911 Monday-Friday 8:30 am - 5:30 pm

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**Acute Tox. 4; H302
Skin Corr. 1A; H314
Eye Dam. 1; H318
Skin Sens. 1; H317

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Hazard components for labelling**2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine;
m-Phenylenebis(methylamine);
2,4,6-Tris(dimethylaminomethyl)phenol**Signal word:** Danger**Pictograms:****Hazard statements**

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

Precautionary statements

P260	Do not breathe dusts or mists.
P280	Wear protective gloves/protective clothing and eye protection/face protection.

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P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P501 Dispose of contents/ container in accordance with local/ national/ regulations.

Special labelling of certain mixtures

EUH071 Corrosive to the respiratory tract.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Contains Amines. May produce an allergic reaction.
 Use only outdoors or in a well-ventilated area.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name	Quantity
	EC No Index No REACH No	
	Classification (Regulation (EC) No 1272/2008)	
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	25 - < 35 %
	247-063-2 01-2119560598-25	
	Acute Tox. 4, Skin Corr. 1A, Eye Dam. 1, Skin Sens. 1A; H302 H314 H318 H317	
1477-55-0	m-Phenylenebis(methylamine)	1 - < 8 %
	216-032-5 01-2119480150-50	
	Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1B, Aquatic Chronic 3; H332 H302 H314 H318 H317 H412 EUH071	
90-72-2	2,4,6-Tris(dimethylaminomethyl)phenol	5 - < 10 %
	202-013-9 603-069-00-0 01-2119560597-27	
	Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2; H302 H315 H319	
104-15-4	p-toluenesulphonic acid (containing a maximum of 5 % H2SO4)	1 - < 5 %
	203-180-0 016-030-00-2 01-2119538811-39	
	Skin Irrit. 2, Eye Irrit. 2, STOT SE 3; H315 H319 H335	

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
25513-64-8	247-063-2	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	25 - < 35 %
		oral: LD50 = 910 mg/kg	
1477-55-0	216-032-5	m-Phenylenebis(methylamine)	1 - < 8 %
		inhalation: LC50 = 1,34 mg/l (dusts or mists); dermal: LD50 = > 3100 mg/kg; oral: LD50 = 930 mg/kg	
90-72-2	202-013-9	2,4,6-Tris(dimethylaminomethyl)phenol	5 - < 10 %
		oral: LD50 = 2169 mg/kg	
104-15-4	203-180-0	p-toluenesulphonic acid (containing a maximum of 5 % H2SO4)	1 - < 5 %
		inhalation: LC50 = 50 - 100 mg/l (vapours) STOT SE 3; H335: >= 20 - 100	

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

First aider: Pay attention to self-protection! Remove affected person from the danger area and lay down. Take off immediately all contaminated clothing and wash it before reuse. Get medical advice/attention if you feel unwell.

After inhalation

Provide fresh air. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. Medical treatment necessary.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Do NOT induce vomiting. Rinse mouth thoroughly with water. Medical treatment necessary.

4.2. Most important symptoms and effects, both acute and delayed

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Foam

Extinguishing powder

Water spray jet

Carbon dioxide (CO2)

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Pyrolysis products, toxic

Carbon monoxide

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5.3. Advice for firefighters

In case of fire and/or explosion do not breathe fumes.

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Use personal protective equipment as required. Avoid contact with skin, eyes and clothes. Provide adequate ventilation.

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up**For cleaning up**

Collect spillage. Take up mechanically, placing in appropriate containers for disposal. Suitable material for taking up: Sand

Treat the recovered material as prescribed in the section on waste disposal.

Retain contaminated washing water and dispose it.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Use only outdoors or in a well-ventilated area.

Wear personal protection equipment (refer to section 8).

Avoid contact with skin, eyes and clothes.

When using do not eat, drink or smoke.

Advice on general occupational hygiene

Take off contaminated clothing and wash it before reuse. Draw up and observe skin protection programme. Wash hands thoroughly after handling. When using do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep container tightly closed.

Store in a place accessible by authorized persons only.

Keep only in the original container in a cool, well-ventilated place.

Hints on joint storage

Do not store together with: Oxidising agent, strong, Organic peroxides

Do not use for products which come into contact with the food stuffs.

Further information on storage conditions

Keep container tightly closed in a cool place.

storage temperature: 5 - 35°C

7.3. Specific end use(s)

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see section 1.2

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
1477-55-0	m-Xylene alpha,alpha'-diamine (m-phenylenebis(methylamine))		0.1		TWA (8 h)	

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine			
	Consumer DNEL, long-term	oral	systemic	0,05 mg/kg bw/day
1477-55-0	m-Phenylenebis(methylamine)			
	Worker DNEL, long-term	inhalation	systemic	1,2 mg/m ³
	Worker DNEL, long-term	inhalation	local	0,2 mg/m ³
	Worker DNEL, long-term	dermal	systemic	0,33 mg/kg bw/day
104-15-4	p-Toluenesulphonic acid			
	Worker DNEL, long-term	dermal	systemic	7,6 mg/kg bw/day
	Worker DNEL, long-term	inhalation	systemic	53,6 mg/m ³
	Consumer DNEL, long-term	dermal	systemic	2,5 mg/kg bw/day
	Consumer DNEL, long-term	inhalation	systemic	8,7 mg/m ³
	Consumer DNEL, long-term	oral	systemic	0,05 mg/kg bw/day

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PNEC values

CAS No	Substance	
Environmental compartment		Value
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	
Freshwater		0,102 mg/l
Marine water		0,01 mg/l
Freshwater sediment		0,662 mg/kg
Marine sediment		0,062 mg/kg
Micro-organisms in sewage treatment plants (STP)		72 mg/l
1477-55-0	m-Phenylenebis(methylamine)	
Freshwater		0,094 mg/l
Marine water		0,009 mg/l
Freshwater sediment		0,43 mg/kg
Marine sediment		0,043 mg/kg
Micro-organisms in sewage treatment plants (STP)		10 mg/l
Soil		0,045 mg/kg
104-15-4	p-Toluenesulphonic acid	
Freshwater		0,073 mg/l
Marine water		0,0073 mg/l
Freshwater sediment		0,0577 mg/kg
Marine sediment		0,00577 mg/kg
Soil		0,016 mg/kg

Additional advice on limit values

This mixture contains quartz (inorganic filler) which is firmly bound in the pasty component, and thus not freely available during use, so that a risk of dust inhalation is excluded. Exposure limit values for respirable dusts are not relevant for this product.

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation. If local exhaust ventilation is not possible or not sufficient, the entire working area must be ventilated by technical means.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection. Wear safety glasses.

Hand protection

Recommended material: NBR (Nitrile rubber)
Breakthrough time: > 480 min
Thickness of the glove material: 0,7 mm
DIN-/EN-Norms EN 374

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. For special purposes, it is recommended to check the resistance to chemicals of the protective

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gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Respiratory protection with combination filter A1P2 (organic gases/vapors and particles)

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	solid (pasty)	
Colour:	grey / red	
Odour:	characteristic	
Odour threshold:	No data available	
Melting point/freezing point:		No data available
Boiling point or initial boiling point and boiling range:		No data available
Flammability:		No data available
Lower explosion limits:		not applicable
Upper explosion limits:		not applicable
Flash point:		not applicable
Auto-ignition temperature:		not applicable
Decomposition temperature:		No data available
pH-Value:		The study does not need to be conducted because the substance is known to be insoluble in water.
Viscosity / kinematic:		not applicable
Water solubility:		The study does not need to be conducted because the substance is known to be insoluble in water.
Solubility in other solvents		
No data available		
Partition coefficient n-octanol/water:		not applicable
Vapour pressure:		No data available
Density (at 20 °C):		1,42 g/cm ³
Relative vapour density:		not applicable
Particle characteristics:		No data available

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

The product is not: Explosive.

Self-ignition temperature

Solid:

not applicable

Oxidizing properties

Not oxidising.

Other safety characteristics

Evaporation rate:

No data available

Solid content:

No data available

SECTION 10: Stability and reactivity

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10.1. Reactivity

see section 10.3

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Violent reaction with: Oxidising agent

10.4. Conditions to avoid

see section 7.2

10.5. Incompatible materials

Oxidising agent, strong

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

ATEmix calculated

ATE (oral) 1568 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 12,5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine				
	oral	LD50 910 mg/kg	Rat		
1477-55-0	m-Phenylenebis(methylamine)				
	oral	LD50 930 mg/kg	Rat		OECD 401
	dermal	LD50 > 3100 mg/kg	Rabbit		OECD 402
	inhalation (4 h) dust/mist	LC50 1,34 mg/l	Rat		OECD 403
90-72-2	2,4,6-Tris(dimethylaminomethyl)phenol				
	oral	LD50 2169 mg/kg	Rat		OECD 401
104-15-4	p-Toluenesulphonic acid				
	inhalation vapour	LC50 50 - 100 mg/l	Rat		

Irritation and corrosivity

Skin corrosion/irritation: Causes severe skin burns and eye damage.

Serious eye damage/eye irritation: Causes serious eye damage.

Sensitising effects

May cause an allergic skin reaction. (2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine; m-Phenylenebis(methylamine))

Carcinogenic/mutagenic/toxic effects for reproduction

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Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information

12.1. Toxicity

The product is not: Ecotoxic.

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CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine					
	Acute algae toxicity	ErC50 mg/l	43,5	72 h	Selenastrum capricornutum	OECD 201
	Fish toxicity	NOEC mg/l	10,9	30 d	Danio rerio (zebrafish)	OECD 210
	Algae toxicity	NOEC mg/l	16 mg/l	3 d	Selenastrum capricornutum	OECD 201
	Crustacea toxicity	NOEC mg/l	1,02	21 d	Daphnia magna (Big water flea)	OECD 211
1477-55-0	m-Phenylenebis(methylamine)					
	Acute fish toxicity	LC50 mg/l	87,6	96 h	Oryzias latipes (Ricefish)	OECD 203
	Acute algae toxicity	ErC50 mg/l	32,1	72 h	Selenastrum capricornutum	OECD 201
	Acute crustacea toxicity	EC50 mg/l	15,2	48 h	Daphnia magna (Big water flea)	OECD 202
	Crustacea toxicity	NOEC mg/l	4,7 mg/l	21 d	Daphnia magna (Big water flea)	OECD 211
90-72-2	2,4,6-Tris(dimethylaminomethyl)phenol					
	Acute fish toxicity	LC50 mg/l	175 mg/l	96 h	Cyprinus carpio (Common Carp)	
	Acute algae toxicity	ErC50 mg/l	84 mg/l	72 h	Desmodesmus subspicatus	OECD 201
	Algae toxicity	NOEC mg/l	6,25	3 d	Desmodesmus subspicatus	OECD 201
104-15-4	p-Toluenesulphonic acid					
	Acute fish toxicity	LC50 mg/l	325 mg/l	96 h	Leuciscus idus (golden orfe)	OECD 203
	Acute algae toxicity	ErC50 mg/l	73 mg/l	72 h	Selenastrum capricornutum	OECD 201
	Acute crustacea toxicity	EC50 mg/l	>103	48 h	Daphnia magna (Big water flea)	OECD 202

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine			
		7 %	28	
1477-55-0	m-Phenylenebis(methylamine)			
		49 %	28	
90-72-2	2,4,6-Tris(dimethylaminomethyl)phenol			
		4 %	28	

12.3. Bioaccumulative potential

The product has not been tested.

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Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
25513-64-8	2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	-0,3
1477-55-0	m-Phenylenebis(methylamine)	0,18
90-72-2	2,4,6-Tris(dimethylaminomethyl)phenol	-0,66
104-15-4	p-Toluenesulphonic acid	0,41

BCF

CAS No	Chemical name	BCF	Species	Source
1477-55-0	m-Phenylenebis(methylamine)	2,69		

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The product has not been tested.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Dispose of waste according to applicable legislation. Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

SECTION 14: Transport information

Land transport (ADR/RID)

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14.1. UN number or ID number: UN 3259
14.2. UN proper shipping name: AMINES, SOLID, CORROSIVE, N.O.S. (2,2,4(or 2,4,4)
-Trimethylhexane-1,6-diamine; m-Phenylenebis(methylamine))
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8



Classification code: C8
Special Provisions: 274
Limited quantity: 1 kg
Excepted quantity: E2
Transport category: 2
Hazard No: 80
Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 3259
14.2. UN proper shipping name: AMINES, SOLID, CORROSIVE, N.O.S. (2,2,4(or 2,4,4)
-Trimethylhexane-1,6-diamine; m-Phenylenebis(methylamine))
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8



Classification code: C8
Special Provisions: 274
Limited quantity: 1 kg
Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 3259
14.2. UN proper shipping name: AMINES, SOLID, CORROSIVE, N.O.S. (2,2,4(or 2,4,4)
-Trimethylhexane-1,6-diamine; m-Phenylenebis(methylamine))
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8



Special Provisions: 274
Limited quantity: 1 kg
Excepted quantity: E2
EmS: F-A, S-B

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 3259
14.2. UN proper shipping name: AMINES, SOLID, CORROSIVE, N.O.S. (2,2,4(or 2,4,4)
-Trimethylhexane-1,6-diamine; m-Phenylenebis(methylamine))
14.3. Transport hazard class(es): 8
14.4. Packing group: II

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Hazard label:

8



Special Provisions:

A3 A803

Limited quantity Passenger:

5 kg

Passenger LQ:

Y844

Excepted quantity:

E2

IATA-packing instructions - Passenger:

859

IATA-max. quantity - Passenger:

15 kg

IATA-packing instructions - Cargo:

863

IATA-max. quantity - Cargo:

50 kg

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 75

Information according to Directive
2012/18/EU (SEVESO III):

Not subject to 2012/18/EU (SEVESO III)

Additional information

To follow: 850/2004/EC , 79/117/EEC , 689/2008/EC

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D):

2 - obviously hazardous to water

Skin resorption/Sensitization:

Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Abbreviations and acronyms**ADN: Accord européen relatif au transport international des marchandises Dangereuses par voie de Navigation
(European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways)ADR: Accord européen sur le transport des marchandises dangereuses par route (European Agreement
concerning the International Carriage of Dangerous Goods by Road)

BCF: Bioconcentration factor

CAS: Chemical Abstracts Service

CLP: Classification, Labeling and Packaging

DMEL: Derived Minimal Effect level

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DNEL: Derived No Effect Level
 EC50: Effective concentration, 50%
 IATA: International Air Transport Association
 IATA-DGR: Dangerous Goods Regulations (DRG) for the air transport (IATA)
 ICAO: International Civil Aviation Organization
 IC50: Inhibitory concentration, 50%
 IMDG: International Maritime Code for Dangerous Goods
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 NOEC: No Observed Effect Concentration
 OECD: Organisation for Economic Co-operation and Development
 PBT: persistent, bioaccumulative and toxic
 vPvB: very persistent and very bioaccumulative
 PNEC: Predicted No Effect Concentration
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
 RID: Règlement concernant le transport international ferroviaire de marchandises dangereuses (Regulations Concerning the International Carriage of Dangerous Goods by Rail)
 VOC: Volatile organic compound
 Aquatic Chronic 3: Long-term aquatic hazard, Category 3

Key literature references and sources for data

Website European Chemicals Agency: <https://echa.europa.eu>
 Data sources: Supplier

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Acute Tox. 4; H302	Calculation method
Skin Corr. 1A; H314	Calculation method
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method

Relevant H and EUH statements (number and full text)

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)